

Split B

DART AEROSPACE LTD	Work Order:	22270B
Description: Guide	Part Number:	D3333-5
Dwg: D3333 Rev. A PAGE 3	Qty:	40-24
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	EP	05.01.17	40
2	MV	Cut blanks: 1.500" x 1.000" thick x 7.500" long Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 Cold Rolled Steel (M1010-B1.500x01.000) Identify for D3333-5 Batch: <u>M16634</u>	EP	05/01/24	40
3	MV	Machine as per Folio FA484 and Dwg D3333 Identify as D3333-5	EP	05/01/25	40
4	QC2	Inspect parts as they come off the CNC machine	EP	05/01/25	40
5	MV	Tap holes as per Dwg D3333	EP	05/02/01	40
6	QC8	Second check	EP	05/02/01	40
7	MV	Deburr	EP	05/02/01	40
8	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Ensure to mask threaded holes	EP	05/04/29	40
9	QC3	Inspect Powder Coat	EP	05/05/02	20
10	ST	Identify and Stock	EP	05/05/02	20
11	AC	Cost / part: <u>13.32</u>	EP	05.02.21	40
12	DC	Close W/O <u>13.32</u> Inspect Level 21	EP	05.02.23	40

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
05/01/17